

The new dimension of industrial cleaning

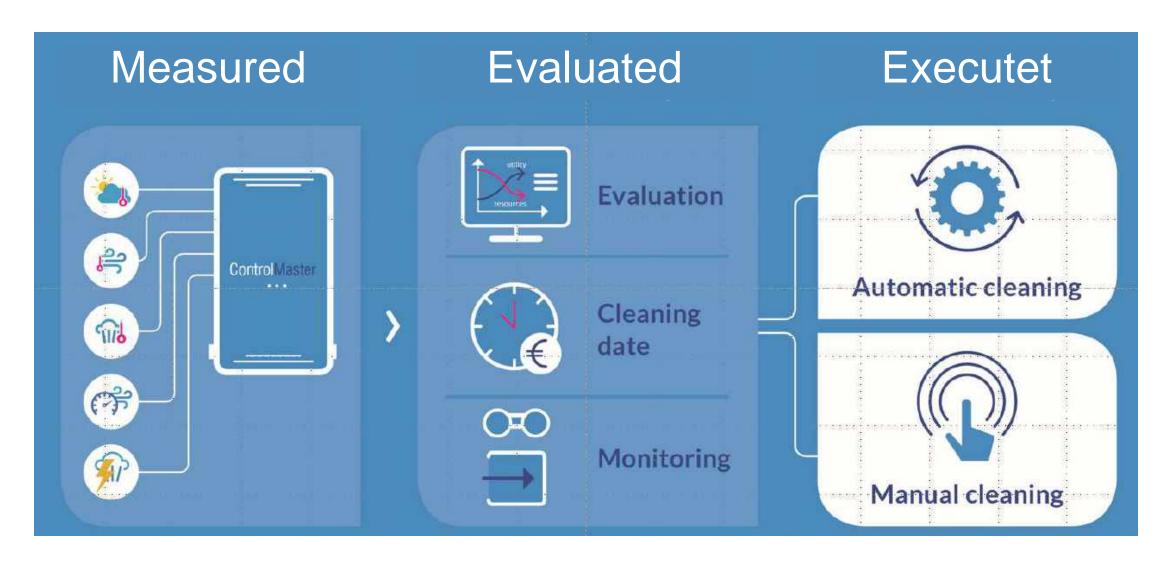
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Mycon GmbH

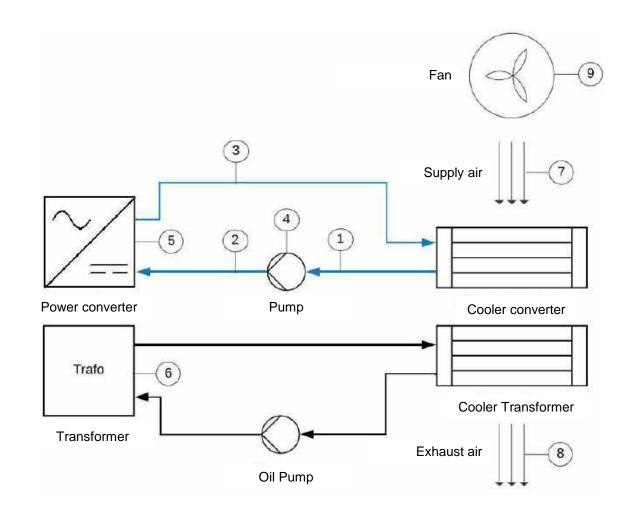
- Member of the Kipp Group (company started in 1971) (Other members are Kipp Umwelttechnik GmbH and Jens W. Kipp Tiefbau GmbH)
- mycon was founded in Bielefeld in 2002
- mycon develops, produces and markets new products and automation technologies
- Competence in cleaning, decoating, cooling, coating
- Many years of experience in the industrial sector have led to many system developments and patents, some of which are internationally valid

ControlMaster monitoring of heat transfer apparatuses



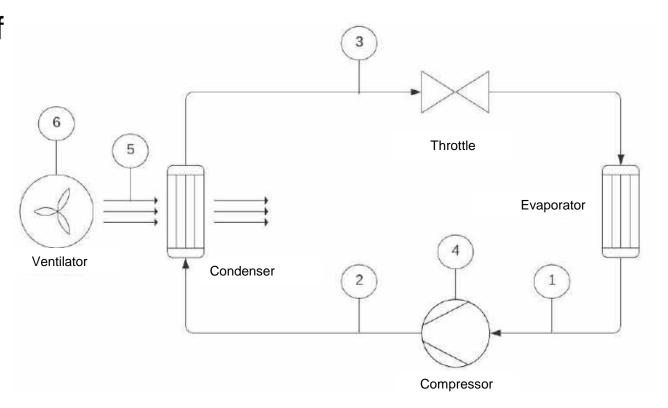
ControlMaster Example Oil cooling system

- Goal: Complete representation of the cycle
- Measurements of pressure, temperature and electrical power
- Additional measurement of parameters to be monitored
- Measured values are processed and saved by the ControlMaster



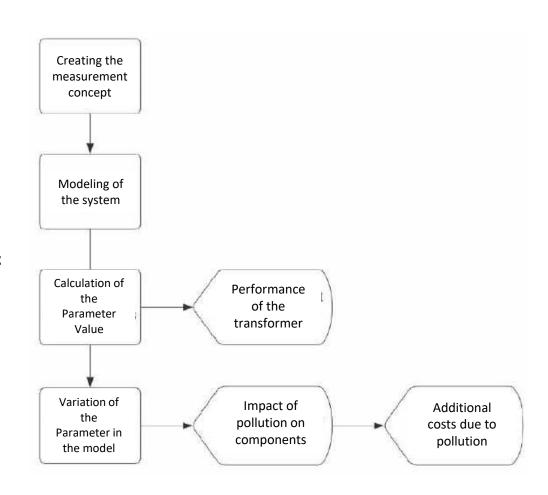
ControlMaster Example Air conditioning

- Goal: Complete representation of the cycle
- Measurements of pressure, temperature and electrical power
- Additional measurement of parameters to be monitored (e.g. interior temperature)
- Measured values are processed and saved by the ControlMaster



ControlMaster Evaluation of the data/algorithm

- Evaluation of the measurement data using an algorithm
- Determination of a parameter value for evaluating the performance of the heat exchanger
- Modeling the system enables simulation of the operating status with diverse contamination
- The transfer of existing measurement data enables prediction of increased energy production and energy saving options



ControlMaster Benefits

- Warning of awaiting significant reduction in function
 >>> predictive maintenance
- Constant evaluation of the heat exchanger, determination of the optimal cleaning dates
- The influence of contamination on the system in which the heat transfer device is integrated and continuously calculated
- Determination of the optimal cleaning times, determination of the losses due to the contamination of the condenser
- ControlMaster takes the cleaning costs into account when determining the optimal cleaning time

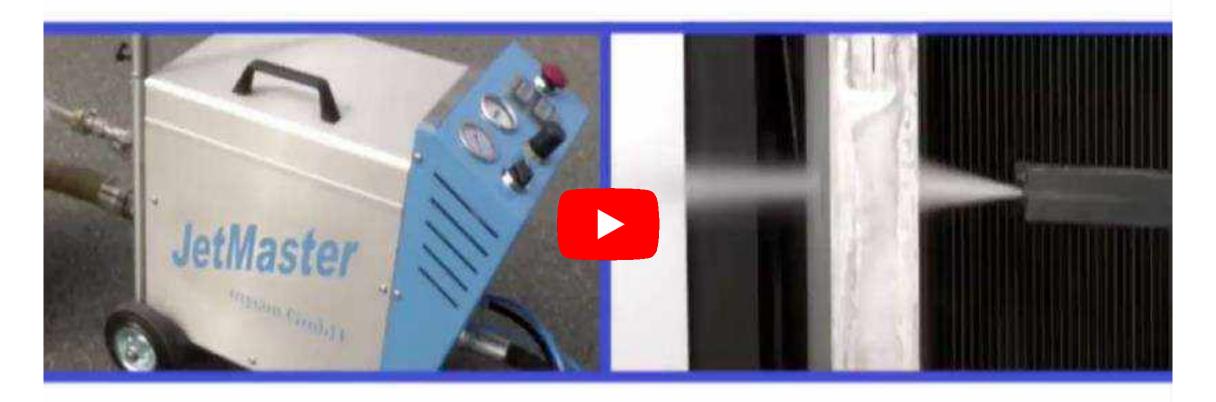


JetMaster for cleaning finned heat exchangers

- Works with compressed air and a small amount of normal water (drinking water quality)
- depending on the nozzle used, between
 12–60 liters per operating hour
- Water is pre-treated in the device and then supplied to the compressed air
- Low pressure range of 2–8 bar



JetMaster



intensive, but gentle cleaning

JetMaster Advantages



- can also be used to clean solar panels, rotor blades, wind turbines or for glass cleaning
- New: Noise and splash water reduction through nozzle attachment
- high cleaning efficiency, fast cleaning speed
- Energy savings by reducing motor energy consumption through improved heat transfer with clean surfaces
- only compressed air and water without chemicals
- reduced water consumption
- intense but very gentle cleaning without damaging the surface

JetMaster in comparison with other processes

- If JetMaster is used with a lance system, no guide grid is required on the oil cooler.
- Cleaning with compressed air prevents damage to the cooling grids.
- No additional cleaning products are required. This means that the oil coolers are chemically economical and last for longer.
- Increased availability of oil coolers with a gentle spray pressure of around 6 bar when using the JetMaster system



JetMaster in application



Cleaning of traction cooler



JetMaster with anti-spray and soundproofing element



Oil cooler cleaning of a locomotive

JetMaster process comparison using locomotive oil coolers as an

example

20	Consumption of water per cleaning and aggregate
4.800	Annual consumption of water
21,12	Water/wastewater costs per oil cooler cleaning
7	Time required for oil cooler cleaning
84.000	Total cleaning costs*
-12.000	Savings per year
	Premature oil cooler failures per year
48.000	Oil cooler repair costs, including disassembly and installation
-38.400	Savings on oil cooler failure costs per year
132.000	Oil cooler cleaning costs, including purchase of replacement
-50.400	Reduction in costs thanks to use of JetMaster cleaning process per year

JetMaster-System	High-pressure cleaning
20 I	200 I
4.800 I	48.000 I
21,12 €	211,20€
7 h	8 h
84.000 €	96.000€
-12.000 €	
5	9
48.000 €	86.400 €
-38.400 €	
132.000 €	182.400 €
-50.400 €	

Calculation bases
Calendar year: 2019

Oil cooler inspections and cleaning (2 units to be cleaned per locomotive)

* EUR 100.00 € hourly production rate

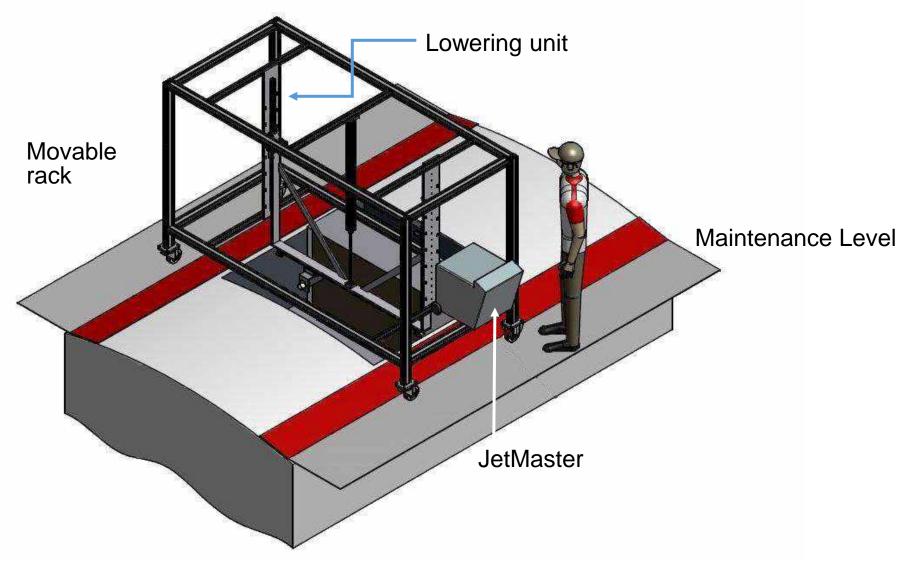
EUR 2.05 per m³ of drinking water (deposit) EUR 2.35 per m³ of wastewater (deposit)

~ 8,000.00 € oil cooler repair costs

The values shown are based on customer information/estimates



JetMaster special application







JetMaster AS

- The nozzles move on the surface of the condenser fully automatically and remove deposits from the fins or finned tubes.
- Operating with water without any additives (approx. 1 liter water/min. per jet nozzle; 4 nozzles in use)
- Compressed air (approx. 5–7 bar).
- Cleaning performance approx.
 100 m²/h
- Gentle cleaning



JetMaster AS for automated cleaning of large areas (finned heat exchanger/finned tubes)



View from the outside



View from the inside



PowerMaster/Mini-PowerMaster

- Surface-friendly, powerful and low-waste cleaning and stripping of surfaces
- Use of compressed air + watersoluble granules + additionally 0.2–1.0 liters of water/min.
- Metal and plastic surfaces are not attacked when used correctly







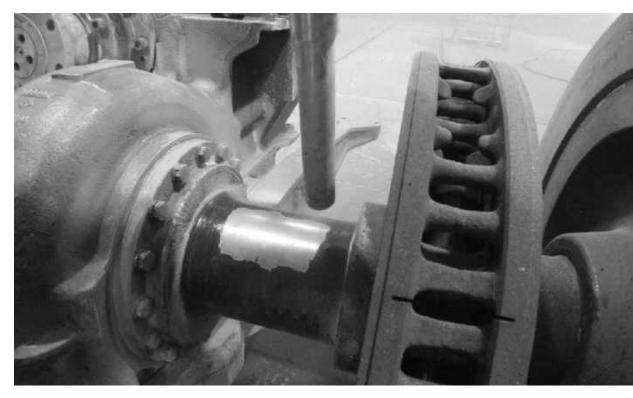


PowerMaster in application



Removal of corrosion protection on a train for weld inspection





Paint removal bogie

< Paint stripping for weld inspection

SpeedMaster SR

- Gentle, powerful cleaning without stripping paint
- Equipment: compressed air + water + cleaner (only if required) + water-soluble granules
- Coated surfaces are not attacked when used properly





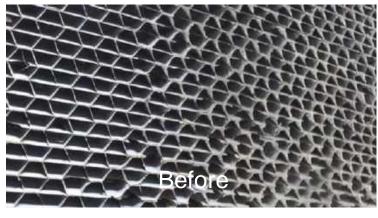
SpeedMaster SR in application



Graffiti removal



Cleaning the locomotive buffer



Cleaning plastic air grilles

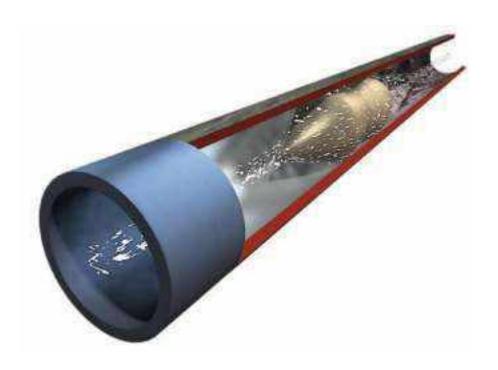






TubeMaster, the non-abrasive inner tube cleaning system

- Works with the blasting agents dry ice, liquid cleaners, various solid granules
- The TubeMaster nozzle is guided through the pipe to be cleaned at a defined speed
- In addition to cleaning, the inner tube surface can also be polished if necessary
- Used for the effective cleaning of heat exchangers and pipelines used
- Works with a jet pressure of 4–10 bar
- Use for pipes with an ID 3–150mm

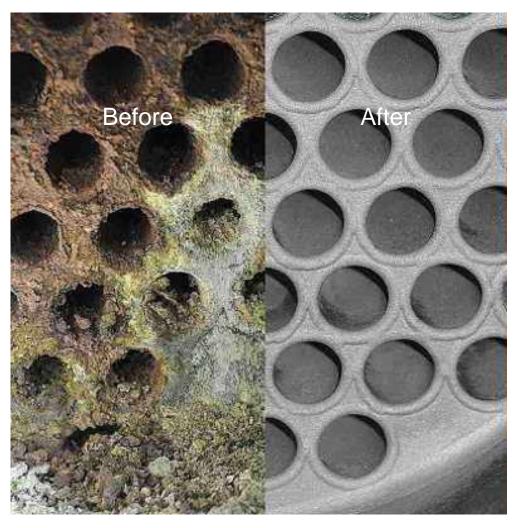




TubeMaster in application



Manual cleaning of pneumatic pipes in the railway area using TubeMaster



Cleaning the tube bundle heat exchanger

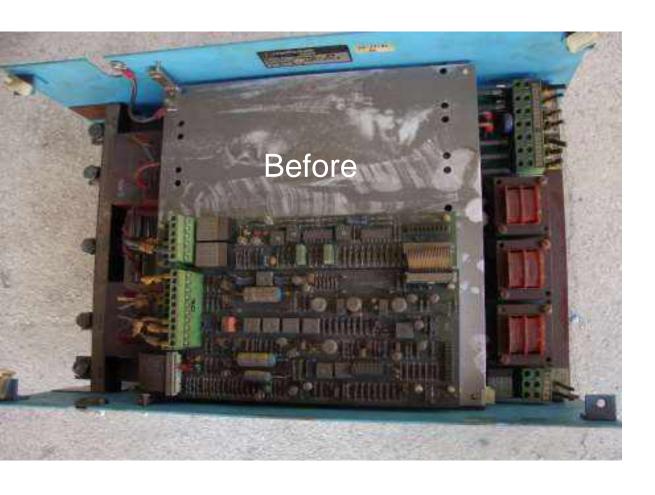


IceMaster

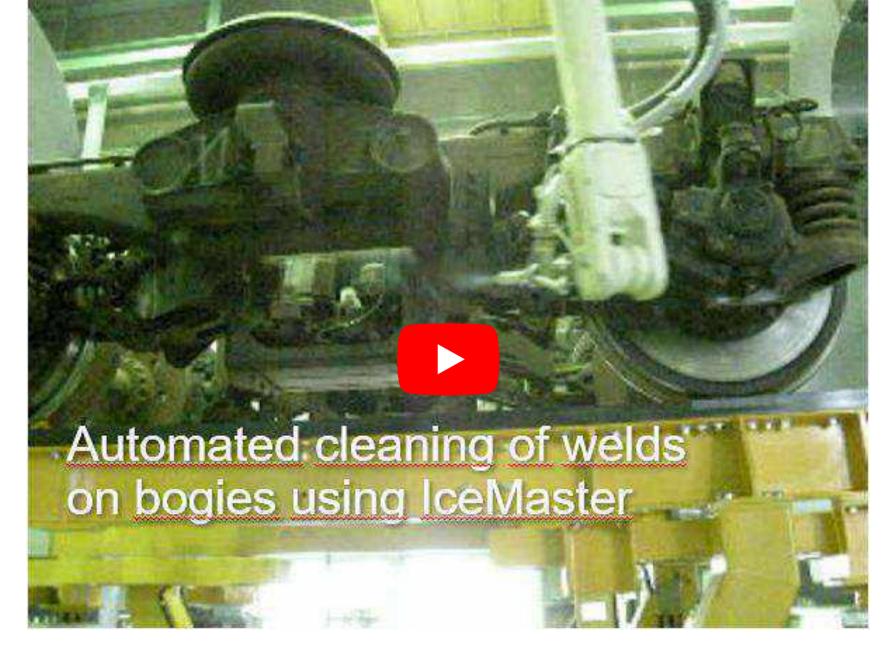
- Cleaning electronics using dry ice / dry snow is usually associated with strong electrostatic charges.
- The discharge of this charge is sometimes so far not reliably successful.
- mycon was not success here for a long time and based on this experience has developed a dry ice blasting process in which electrostatic charges do not occur at all or only in the permissible range of well below 100V.



IceMaster cleaning electronics







FilterMaster for cars and more



FilterMaster Version without compressed air









Exhaust particulate filter



Test station



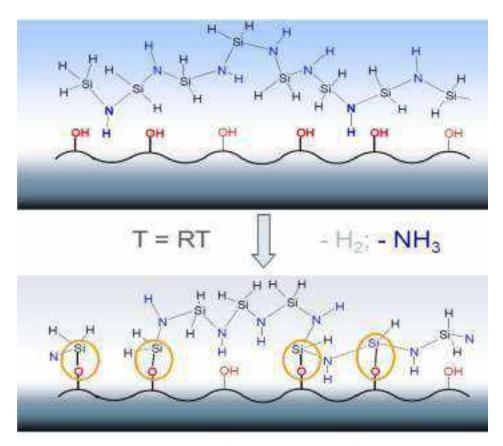
Hydrophobic and protective coatings

- Depending on the application, we use coating systems specially tailored to the needs of the customer.
- Thanks to our many years of cooperation with the system suppliers and our development department, we can respond individually to all requirements and offer our customers custom solutions.
- In combination with our unique application technology, we meet the highest requirements for coating homogeneity even with complicated geometries.
- In order to meet all requirements, we work with purely ceramic and hybrid systems

Ceramic coating system

- Excellent substrate adhesion thanks to covalent bonding
- UV and chemical resistance
- High hardness up to 9H (sapphire crystal)
- Surface smoothing
- Excellent easy-to-clean properties
- Permanent barrier layer
- Diffusion-tight
- Exceptional corrosion protection
- Very good temperature resistance up to 1200 ° C.
- Excellent weather resistance

Ceramic coating system

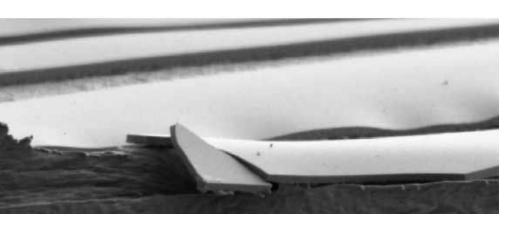


Excellent substrate adhesion through covalent bonding



Surface smoothing for excellent easy-to-clean properties

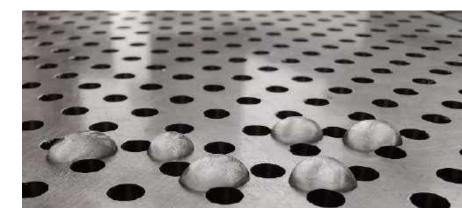
Ceramic coating system



permanent barrier layer diffusion-tight 100 nm ceramic layer on PET



Excellent corrosion protection Steel after 1500 h salt spray test



Hydrophobic coating of boreholes in perforated plates increases the flow rates considerably

Ceramic coating system in application

- The extremely thin ceramic coating applied continuously with a special process, it has a very low insulating effect, but it leads to self-cleaning effects due to less deposits dirt.
- The flow volume is also greatly increased by the mirror-smooth surfaces and thus ensures better cooling.

Ceramic coating system Advantages



Hydrophobic coating of high-voltage insulators brings self-cleaning effects in the train area.

Cleaning the insulators with JetMaster does not cause any damage.



The hydrophobic coating of the exchanger brings selfcleaning effects. The effects and optimization options are currently researched together with a university.



Jens W. Kipp

j.kipp@mycon-germany.com

Phone: + 49 521 403090

Fax: +49 521 402482

mycon GmbH

Senner Straße 156

33659 Bielefeld

Germany